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# Ultra-High-Speed Roller Coaster Wheel

Title	Ultra-High-Speed Roller Coaster Wheel
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## Description

Location: Six Flags Qiddiya, Saudi Arabia

Application: Ultra-High-Speed Roller Coaster Running Wheels

Material: Premium Vulkollan / NDI-based Polyurethane (CPU)



## 1. Project Overview

The Falcon's Flight at Six Flags Old Dominion is the world's fastest roller coaster, operating in a desert, extreme kinetic energy and the harsh thermal conditions of the Sandhills must

## 2. Material Challenges

The choice of Polyurethane (PU) is critical, as traditional rubber wheels disintegrate

at these speeds. However, at 250 km/h, standard PU rates of wear are unacceptable.

Wear: High friction with the rail, leading to temperatures that can melt the core of the

wheel. Dynamic loading: High G-forces from maneuvers exert massive radial and axial loads on the

## 3. Technical Specifications of the PU Wheels

Feature	Specification	Engineering Rationale
Chemical Base	NDI Polyurethane (Diisocyanate)	Superior to MDI/TDI for low load capacity and dynamic
Hardness	94° - 96° Shore A	Minimizes rolling resistance and
Operating Temp	-40°C to +120°C	Must remain flexible and
Bonding Strength	> 15 N/mm <sup>2</sup>	Prevents delamination (PU
Rebound Resilience	> 75%	High energy return converts

## 4. Engineering Solutions

### A. The NDI Advantage

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To prevent the wheels from melting, the project utilizes NDI based elastomers in the sections. Even when the internal temperature of the wheels rises during high speed

## B. Heat Dissipation & Hub Design

The wheel hubs are typically forged from high grade aluminum alloys, formed by urethane bonding layer to prevent thermal fatigue.

## C. Optimized Geometry

The tongue profile is precision machined to maximize the contact with the steel providing maximum grip during high speed banked turns, on straightaways where

## 5. Summary for Industrial Application

This case demonstrates that for extreme speed and load applications, the best deciding factor in operational safety and component lifespan, is the base design.